

2014+ Sierra Silverado HANDLE INSTRUCTIONS Part # ABD-1403XXX

INSTALLATION INSTRUCTIONS

Tools Needed:

- o T25 Torx Driver
- Installation Tool (provided)
- 1. Open the driver side door.
- 2. Locate the plastic hole-plug grommet located on the end of the door near the window and remove it to reveal a T25 Torx screw.
- 3. Use the T25 Torx driver and begin to loosen the Torx screw while gently pulling out on the small key lock housing piece of the stock handle. The screw should not come out but will release the key lock housing once loose enough.
- 4. NOTE: During the following steps, do not let the latch mechanism spring into the closed position. While it is possible to "fish" it back into the open position, it will complicate your install.
- 5. With the key lock housing out of the truck, you can pull the handle into the opening position. Careful that you do not let the handle slip out of the spring loaded latch mechanism inside the door. With the handle in the open position, you can use the provided installation tool to hold the latch mechanism in the open position while you take the stock handle out. You should now be able to maneuver the handle free by slightly pulling toward the rear of the vehicle. Continue to hold the installation tool so that the latch stays in the open position. Remove the rubber gasket from the pivot end of the stock handle and place on your new billet handle in the same fashion.
- 6. While continuing to hold the installation tool such that the latch mechanism inside the door is in the open position, maneuver the new handle into the vehicle in reverse of how you removed the stock handle. Once the handle is fully seated toward the front of the vehicle and catches the latch mechanism

inside the door, you may remove the installation tool and allow the handle to close. Take care that the handle does not slip back out of the latch mechanism.

- 7. Next, tighten the lock housing screw completely and turn a couple turns past tight, then loosen the screw again taking care not to loosen too far and fall into the door. This will allow the new lock housing to tighten correctly into the door.
- 8. Verify the gasket on the lock housing end is still in place correctly. Note that under the handle the gasket should have a small flap catching the inside of the sheet metal.
- 9. Place your new key lock housing into the door.
- 10. Tighten the T25 Torx screw to hold the key lock housing into the correct position.
- 11. Verify the handle will open and close freely and that the key lock housing is securely held into the door.
- 12. Now verify correct opening and secure closing of the door.
- 13. Replace the rubber hole grommet that covers the T25 Torx screw.

That completes driver side installation. Repeat for remaining door(s). Note that other doors do not have a metal key lock, but they do have a very similar plastic "blank" in place. Rear doors work slightly differently. The T25 screw actually pushes on the lock housing to hold it in place. You can skip step number 7 for rear doors.

That completes the installation of your new handles.

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